

MASTER SOFTWARE 6

Unalloyed & Highalloyed Steel Aluminium Alloy

Operating software for Uranos NX PME and Uranos NX GSM



HIGHLIGHTS

- » MIG/MAG and pulsed MIG/MAG welding.
- » Böhler Arc welding programs.
- » Universal Arc welding programs.
- » For carbon steel, stainless steel and aluminium welding.



MIG/MAG WELDING PROGRAMS	
Filler Material	Process
BOHLER EMK 8 Ø0,8mm M21 (Ar 15+25%CO ₂)	ArcDrive
BOHLER EMK 8 Ø1,0mm M21 (Ar 15+25%CO ₂)	ArcDrive
BOHLER EMK 8 Ø1,2mm M21 (Ar 15+25%CO ₂)	ArcDrive
BOHLER EMK 8 Ø0,8mm M21 (Ar 15+25%CO ₂)	RapiDeep
BOHLER EMK 8 Ø1,0mm M21 (Ar 15+25%CO ₂)	RapiDeep
BOHLER EMK 8 Ø1,2mm M21 (Ar 15+25%CO ₂)	RapiDeep
Diamondspark 52 RC Ø1,2mm M21 (Ar 15+25%CO ₂)	ArcDrive
Diamondspark 52 MC Ø1,0mm M21 (Ar 15+25%CO ₂)	ArcDrive
Diamondspark 52 MC Ø1,2mm M21 (Ar 15+25%CO ₂)	ArcDrive
Diamondspark 52 MC Ø1,0mm M21 (Ar 15+25%CO ₂)	RapiDeep
Diamondspark 52 MC Ø1,2mm M21 (Ar 15+25%CO ₂)	RapiDeep

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MIG/MAG WELDING PROGRAMS <i>(continued)</i>	
Filler Material	Process
FOXcore 316 T0 Ø1,2mm M21 (Ar 15+25%CO ₂)	ArcDrive
G3/4 Si1 (ER70S-6) Ø0,8mm M21 (Ar 15+25%CO ₂)	ArcDrive
G3/4 Si1 (ER70S-6) Ø1,0mm M21 (Ar 15+25%CO ₂)	ArcDrive
G3/4 Si1 (ER70S-6) Ø1,2mm M21 (Ar 15+25%CO ₂)	ArcDrive
G3/4 Si1 (ER70S-6) Ø1,6mm M21 (Ar 15+25%CO ₂)	ArcDrive

PULSED MIG/MAG WELDING PROGRAMS	
Filler Material	Process
BOHLER EMK 8 Ø0,8mm M21 (Ar 15+25%CO ₂)	PulsDrive
BOHLER EMK 8 Ø1,0mm M21 (Ar 15+25%CO ₂)	PulsDrive
BOHLER EMK 8 Ø1,2mm M21 (Ar 15+25%CO ₂)	PulsDrive
Union AlMg5 Ø1,0mm I1 (Ar)	PulsDrive
Union AlMg5 Ø1,2mm I1 (Ar)	PulsDrive
Union AlMg5 Ø1,6mm I1 (Ar)	PulsDrive
G3/4 Si1 (ER70S-6) Ø0,8mm M21 (Ar 15+25%CO ₂)	PulsDrive
G3/4 Si1 (ER70S-6) Ø1,0mm M21 (Ar 15+25%CO ₂)	PulsDrive
G3/4 Si1 (ER70S-6) Ø1,2mm M21 (Ar 15+25%CO ₂)	PulsDrive
G3/4 Si1 (ER70S-6) Ø1,6mm M21 (Ar 15+25%CO ₂)	PulsDrive
CrNi 19 9 (ER308L) Ø0,8mm M12 (Ar 0,5+5% CO ₂)	PulsDrive
CrNi 19 9 (ER308L) Ø1,0mm M12 (Ar 0,5+5% CO ₂)	PulsDrive
CrNi 19 9 (ER308L) Ø1,2mm M12 (Ar 0,5+5% CO ₂)	PulsDrive
CrNi 19 9 (ER308L) Ø1,6mm M12 (Ar 0,5+5% CO ₂)	PulsDrive
CrNi 19 12 3 (ER316) Ø0,8mm M12 (Ar 0,5+5% CO ₂)	PulsDrive
CrNi 19 12 3 (ER316) Ø1,0mm M12 (Ar 0,5+5% CO ₂)	PulsDrive
CrNi 19 12 3 (ER316) Ø1,2mm M12 (Ar 0,5+5% CO ₂)	PulsDrive
CrNi 19 12 3 (ER316) Ø1,6mm M12 (Ar 0,5+5% CO ₂)	PulsDrive
AlMg5 ER5356 Ø1,0mm I1 (Ar)	PulsDrive
AlMg5 ER5356 Ø1,2mm I1 (Ar)	PulsDrive
AlMg5 ER5356 Ø1,6mm I1 (Ar)	PulsDrive