

MASTER SOFTWARE 2 UNALLOYED STEEL

Operating software for Uranos NX PME and Uranos NX GSM



HIGHLIGHTS

- » Pulsed MIG/MAG welding.
- » Böhler Arc welding programs.
- » Universal Arc welding programs.
- » Designed for carbon steel welding.



PULSED MIG/MAG WELDING PROGRAMS	
Filler Material	Process
BOHLER EMK 6 Ø0,8mm M20 (Ar 5±15%CO ₂)	PulsDrive
BOHLER EMK 6 Ø0,8mm M20 (Ar 5±15%CO ₂)	QuickPulse
BOHLER EMK 6 Ø1,0mm M20 (Ar 5±15%CO ₂)	PulsDrive
BOHLER EMK 6 Ø1,0mm M20 (Ar 5±15%CO ₂)	QuickPulse
BOHLER EMK 6 Ø1,2mm M20 (Ar 5±15%CO ₂)	PulsDrive
BOHLER EMK 6 Ø1,2mm M20 (Ar 5±15%CO ₂)	QuickPulse
BOHLER EMK 6 Ø0,8mm M21 (Ar 15±25%CO ₂)	PulsDrive
BOHLER EMK 6 Ø0,8mm M21 (Ar 15±25%CO ₂)	QuickPulse
BOHLER EMK 6 Ø1,0mm M21 (Ar 15±25%CO ₂)	PulsDrive
BOHLER EMK 6 Ø1,0mm M21 (Ar 15±25%CO ₂)	QuickPulse
BOHLER EMK 6 Ø1,2mm M21 (Ar 15±25%CO ₂)	PulsDrive
BOHLER EMK 6 Ø1,2mm M21 (Ar 15±25%CO ₂)	QuickPulse

MASTER SOFTWARE 2

PULSED MIG/MAG WELDING PROGRAMS <i>(continued)</i>	
Filler Material	Process
DIAMONDSPARK 52 BC Ø1,2mm M21 (Ar 15+25% CO ₂)	PulsDrive
DIAMONDSPARK 52 MC Ø1,0mm Ar-8%CO ₂	PulsDrive
DIAMONDSPARK 52 MC Ø1,0mm Ar-8%CO ₂	QuickPulse
DIAMONDSPARK 52 MC Ø1,2mm Ar-8%CO ₂	PulsDrive
DIAMONDSPARK 52 MC Ø1,2mm Ar-8%CO ₂	QuickPulse
DIAMONDSPARK 52 MC Ø1,0mm Ar-18%CO ₂	PulsDrive
DIAMONDSPARK 52 MC Ø1,0mm Ar-18%CO ₂	QuickPulse
DIAMONDSPARK 52 MC Ø1,2mm Ar-18%CO ₂	PulsDrive
DIAMONDSPARK 52 MC Ø1,2mm Ar-18%CO ₂	QuickPulse
G3/4 Si1 (ER70S-6) Ø0,8mm M20 (Ar 5+15%CO ₂)	PulsDrive
G3/4 Si1 (ER70S-6) 0,8mm M20 (Ar 5+15%CO ₂)	QuickPulse
G3/4 Si1 (ER70S-6) Ø1,0mm M20 (Ar 5+15%CO ₂)	PulsDrive
G3/4 Si1 (ER70S-6) 1,0mm M20 (Ar 5+15%CO ₂)	QuickPulse
G3/4 Si1 (ER70S-6) Ø1,2mm M20 (Ar 5+15%CO ₂)	PulsDrive
G3/4 Si1 (ER70S-6) 1,2mm M20 (Ar 5+15%CO ₂)	QuickPulse
G3/4 Si1 (ER70S-6) Ø1,6mm M20 (Ar 5+15%CO ₂)	PulsDrive
G3/4 Si1 (ER70S-6) 1,6mm M20 (Ar 5+15%CO ₂)	QuickPulse
G3/4 Si1 (ER70S-6) Ø0,8mm M21 (Ar 15+25% CO ₂)	PulsDrive
G3/4 Si1 (ER70S-6) 0,8mm M21 (Ar 15+25%CO ₂)	QuickPulse
G3/4 Si1 (ER70S-6) Ø1,0mm M21 (Ar 15+25% CO ₂)	PulsDrive
G3/4 Si1 (ER70S-6) 1,0mm M21 (Ar 15+25%CO ₂)	QuickPulse
G3/4 Si1 (ER70S-6) Ø1,2mm M21 (Ar 15+25% CO ₂)	PulsDrive
G3/4 Si1 (ER70S-6) 1,2mm M21 (Ar 15+25%CO ₂)	QuickPulse
G3/4 Si1 (ER70S-6) Ø1,6mm M21 (Ar 15+25% CO ₂)	PulsDrive
G3/4 Si1 (ER70S-6) 1,6mm M21 (Ar 15+25%CO ₂)	QuickPulse
BFCW Ø1,2mm M21 (Ar 15+25%CO ₂)	PulsDrive
BFCW Ø1,6mm M21 (Ar 15+25%CO ₂)	PulsDrive
RFCW Ø1,2mm M21 (Ar 15+25%CO ₂)	PulsDrive
RFCW Ø1,6mm M21 (Ar 15+25%CO ₂)	PulsDrive
MFCW Ø1,2mm M21 (Ar 15+25%CO ₂)	PulsDrive
MFCW Ø1,6mm M21 (Ar 15+25%CO ₂)	PulsDrive